

Madeira Reflect product introduction



Madeira Reflect – specs

- reflects light in the dark when illuminated by a source of light
- polyester core twisted with polyamide foil covered with tiny glass beads
- rather soft feel compared to similar threads
- for use on industrial embroidery machines
- use standard needle sizes
- 100 m samples available on request

Art.No.:	4420000
Put up:	MSC 500m
Needle:	75/11 – 90/14
Colours:	1
MSC per box:	10



Madeira Reflect – specs

- for logos, patches, lettering decorative seams, etc.
- decorative yarn not meeting safety standards!
- for fashion, accessories, decorative seams etc.
- cover the back of the finished embroidery with Comfort Wear to increase wearing comfort
- For more information, **data sheet** and **test design** download visit

[Madeira specialty threads landing page](#)



Madeira Reflect - How to use best

- use weight 35 or 40 thread designs
- structure of Madeira REFLECT is similar to metallic yarns ->
 - take care adjusting the thread tension – use rather lower tension (80-100 gF/cN)
 - consider lower machining speed (550-650 spm)
 - due to the reflective coating of the yarn in rare cases surface irregularities might occur. They do not influence the product quality
- recommended stitch density
 - 0,5 mm for surfaces
 - 0,55 mm for letterings
- **always test before starting production**

Thread tension
80-100 cN/gF

Stitch density
0,55 mm



**AND GIVE YOUR LIFE
SOME SHINY REFLEX
MADEIRA T50**

Stitch density
0,5 mm

Needle 80 SAN8

**Thank you very much for
your attention**

